

AMENDMENTS TO THE CLAIMS:

Cancel claims 1-20. Insert new claims 21-41.

21. (New) A method for the producing of plastic profiles, in which at least two profile streams are extruded simultaneously, whereupon each profile stream is cooled and calibrated in at least one calibrating device, and the essentially cooled profile streams are taken off by a caterpillar pulling device and are finally sized to profile sections by a cutting device, wherein in the production of plastic profiles one group of calibrator tools for a first profile stream is shifted in longitudinal direction independently of the calibrator tool group for the second profile stream.

22. (New) A method according to claim 21, wherein the two profile streams are made by two independent extruder units.

23. (New) A method according to claim 21, wherein the two profile streams are cut into profile sections by a cutting tool comprising at least two saws or knives that are moveable independently of each other.

24. (New) A device for the cooling and calibrating of plastic profiles with a calibrator table carrying at least two tool mounting stations on which the calibrator tool groups can be detachably mounted, which tool mounting stations can be moved independently of each other in longitudinal and preferably in transversal direction, and can either hold a separate calibrator tool group each or may be coupled in order to jointly support a single calibrator tool group.

25. (New) A device according to claim 24, wherein the tool mounting stations are height-adjustable about their longitudinal axes, each independently of the other.
26. (New) A device according to claim 24, wherein the tool mounting stations are tiltable about their longitudinal axes, each independently of the other.
27. (New) A device according to claim 24, wherein the two tool mounting stations in their coupled state can be jointly moved in longitudinal direction, in transversal direction and in vertical direction, and can be tilted about a longitudinal axis.
28. (New) A device according to claim 24, wherein the tool mounting stations are configured so as to hold at least one dry calibrator unit and at least one calibrating tank.
29. (New) A device according to claim 24, wherein the calibrator table as a whole is moveable in longitudinal direction.
30. (New) A device according to claim 24, wherein independently controlled vacuum connections are provided for the two calibrating tool groups.
31. (New) A device according to claim 24, wherein independently controlled water supply lines are provided for both calibrating tool groups.
32. (New) A take-off device for plastic profiles which is configured as a caterpillar belt puller with two parallel pairs of caterpillar belts provided side by side, said caterpillar belt pairs being moveable independently of

each other, so that each of them will be able to pull off one of two profile streams, or both together a single profile stream.

33. (New) A device according to claim 32, wherein a preferably removable separating wall is provided between the two caterpillar belt pairs.

34. (New) A device according to claim 33, wherein the caterpillar belt pairs can be connected if a single profile stream is to be pulled.

35. (New) A device according to claim 32, wherein the distance between the middle axes of the two caterpillar belt pairs is adjustable.

36. (New) A cutting device for plastic profiles comprising a base body on which two cutting tools which are moveable in longitudinal direction independently of each other are provided.

37. (New) A device according to claim 36, wherein two cutting tools are placed side by side.

38. (New) A device according to claim 36, wherein a third cutting tool is provided upstream or downstream of two independently moveable cutting tools.

39. (New) A device according to claim 38, wherein the longitudinal movement paths of the two separately moveable cutting tools and the third cutting device will overlap.

40. (New) A device according to claim 36, wherein the cutting tools are configured as saws.

41. (New) A device according to claim 36, wherein the cutting tools are configured as knives.